

Work Order ID 76464-2

76464

November-15-11 8:09:57 AM

Ship 2 out 11
Page 1

Item ID: D205-579-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Dual Battery Rack

Start Date: 15/11/2011 Start Qty: 3.00

3

Cust Item ID:

Required Date: 29/11/2011 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 11/11/15

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D204/5-579

Rev B

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP205-579-015

CHG002

8.2/05/22

for M.L.J 12-3-30
(2)

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

JB

12/03/30

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

8.2/05/22

(TL)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

Required Date: 29/11/2011 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD205-579-015

Location: 125 change

PPP Rev: D

12/5/23

130

0.00

130

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

12/5/23

MF
12-05-23

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 76464

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Parent Item: D205-579-015

D205-579-015

Parent Item Name: Dual Battery Rack

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:B As per Rev B 06-03-07 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2121		Manufactured	No			105	Each	0.0000	4	12 8			
D2121									**	3x			
Clamp													
D3247-1		Manufactured	No			105	Each	4.0000	4	12 8			
D3247-1									**				
Angle													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST180a		4							
				66178		4							
D3249-1		Manufactured	No			105	Each	3.0000	1	3 2			
D3249-1									**				
Top													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST145		3							
				25743		3							
D3250-1		Manufactured	No			105	Each	3.0000	1	2 2			
D3250-1									**				
Back													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST145		3							
				25744		3							
D3251-041		Manufactured	No			105	Each	2.0000	1	3 2			
D3251-041									**				
Center Divider													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST144		2							
				66073		2							

66073 12/03/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 76464

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*Parent Item: D205-579-015

D205-579-015

Parent Item Name: Dual Battery Rack

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 3.00

Required Qty: 3.00

D3252-1
D3252-1
Large Shelf

Manufactured No

105 Each

2.0000

1 82 ✓

**

JB

Location

Loc Qty

Loc Code

ST145

2

66076

2

66076

D3253-1
D3253-1
Small Shelf

Manufactured No

105 Each

3.0000

1 82 ✓

**

JB

Location

Loc Qty

Loc Code

ST144

3

66077

3

66077

D3254-041
D3254-041
Side (LH)

Manufactured No

105 Each

2.0000

1 82 ✓

**

JB

Location

Loc Qty

Loc Code

ST144

2

66194

2

66194

D3254-2
D3254-2
Side (RH)

Manufactured No

105 Each

2.0000

1 82 ✓

**

JB

Location

Loc Qty

Loc Code

ST145

2

66079

2

66079

D3261-1
D3261-1
Battery Case Tray

Manufactured No

105 Each

1.0000

1 82 ✓

**

74999

JB

Location

Loc Qty

Loc Code

ST145

1

43079

1

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Shop Packet Print

12/03/30
Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 3

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Parent Item: D205-579-015

D205-579-015

Parent Item Name: Dual Battery Rack

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 3.00

Required Qty: 3.00

MS20470AD4-5

Purchased

No

105

Each

2,424.000

212

635424 ✓

MS20470AD4-5

Rivet, Universal Head

**

114X120142

JB

Location

Loc Qty

Loc Code

ST319

2424

116893

68

118405

2356

310X118405

MS20470AD4-7

Purchased

No

105

Each

2,184.000

17

3134 ✓

MS20470AD4-7

Rivet, Universal Head

**

120769

JB

Location

Loc Qty

Loc Code

ST320

2184

116081

117

117887

839

118614

1228

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Shop Packet Print

12/03/30
Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No ☒ QA: _____ Date: _____

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REFERENCE ONLY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb 10.15 kg	0.0 in 0.0 m	0.0 in lb 0.0 m kg	10.5 in 0.27 m	234.2 in lb 2.74 m kg

5.0 PARTS LIST

-015	Part Number	Description
X	D205-579-015	DUAL BATTERY RACK KIT
4	D2121	CLAMP ASSEMBLY
4	D3247-1	ANGLE
1	D3249-1	TOP
1	D3250-1	BACK
1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
1	D3254-2	SIDE (RH)
1	D3261-1	BATTERY CASE TRAY
212	MS20470AD4-5	RIVET
17	MS20470AD4-7	RIVET

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Revision: B

Date: 06.02.08